

FIG. 1 is a block diagram of a system for integrating data from multiple manufacturers. The system includes a network communication system (3) that connects to a first manufacturer (10) and a second manufacturer (20). The network communication system (3) is connected to an integrating system (44) which includes an examination database (41), a supplier database (42), an analyzing module (40), and a retrieving module (43). The integrating system (44) also includes a tabling module (430) which contains a data input table (431), a quality display table (432), and a condition display table (433).

FIG. 1

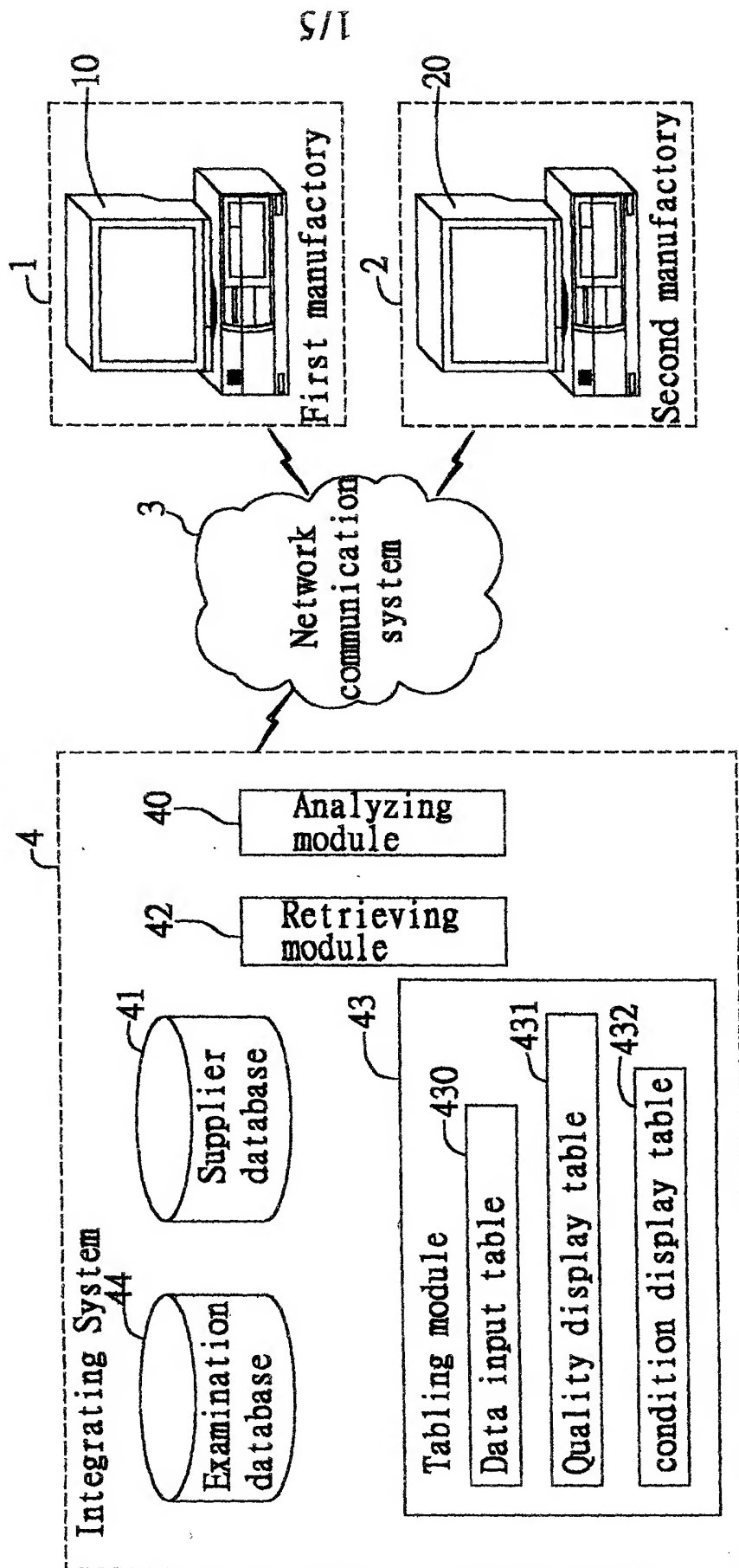
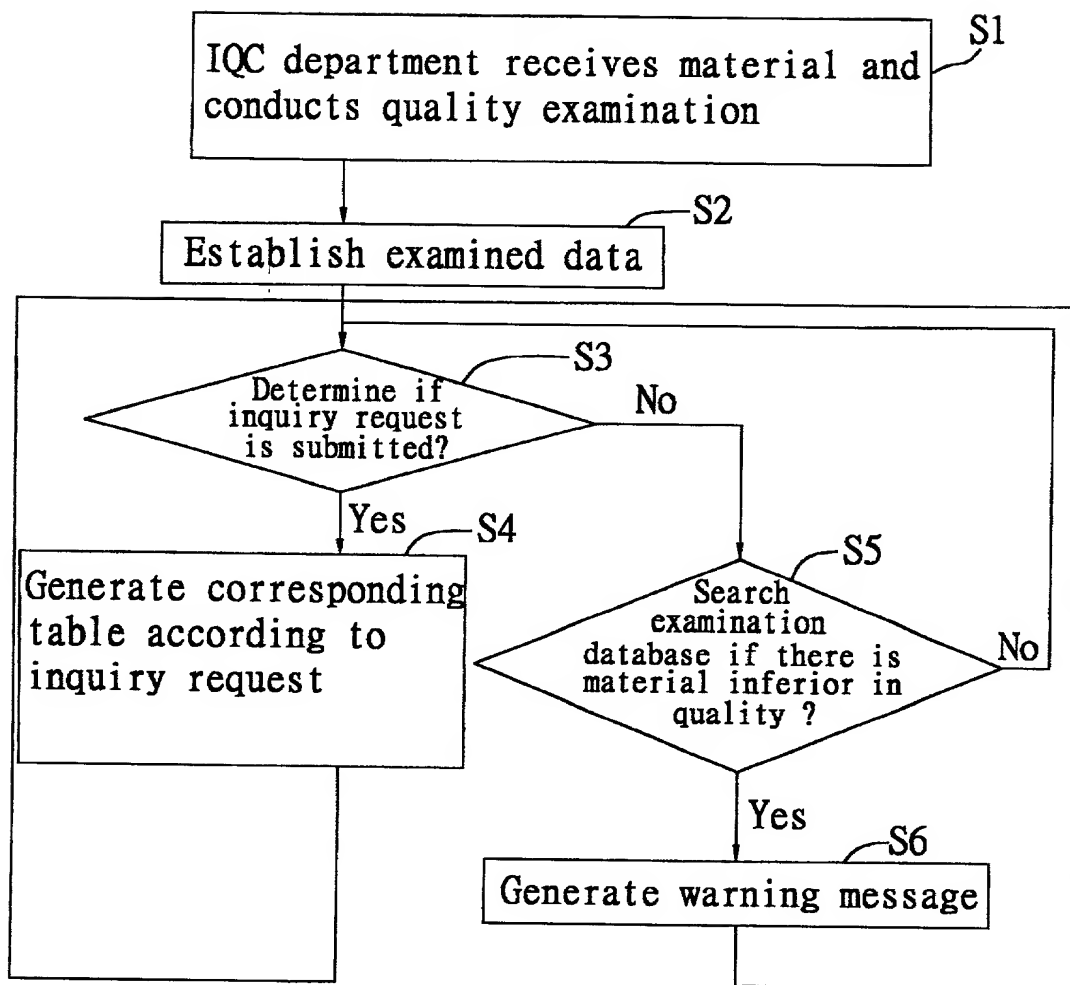


FIG. 2



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Quality examined data input		Update	Clear
Material category number	50000314390001		
Material code/name	6050014B02D0 PCB 53PC7125TRANFB		
Supplier code/name	0000140004XYZ Co. Ltd.		
Material quantity	7008		
Sampling quantity	200		
Inferior quantity	24		
		Quantity passing examination	
		6984	

FIG. 3(B)

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Supplier code	Category number	Inferiority	Material quantity	Sampling quantity
0000150220	57	0	99238	36738
0000150311	2	0	411	261
0000200110	9	0	3616	1498
0000210035	50	0	21100	4428

UNITED STATES OF AMERICA
DEPARTMENT OF COMMERCE
BUREAU OF ECONOMIC ANALYSIS
WASHINGTON, D. C. 20540

FIG. 3(C)

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Supplier name	Material name	IQC examination condition		
		Material quantity	Sampling quantity	Inferior quantity
Co. Ltd.	ADAPTOR-CUBE-PC6751 (PA1530-02)-ABC	66007	24	0